

# **DIVANO**

## 28 Series Professional



WELDING AND CLAMPING MODULAR  
TABLE SYSTEMS



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### Divano 28 Series

The Divano 28 Professional Series has a 100mm grid pattern of 28mm holes on the table top.

The thickness of the material is 24-26 mm and it is manufactured with high-quality EN S355J2+N (St. 52/3 Steel).

Grid lines in a distance of 100 mm help you to arrange and position your components.

The professional series are complemented by a diagonal hole arrangement on the side to increase the functionality of the table.

This table is hardened and Plasma Nitride treated to provide excellent protection from weld spatter..


<b>Hole Dia</b>	<b>28 mm</b>
<b>Bore Spacing</b>	<b>100 mm</b>
<b>Grid Spacing</b>	<b>100 mm</b>
<b>Table Depth</b>	<b>200 mm</b>
<b>Material Thickness</b>	<b>25 mm</b>
<b>Material</b>	<b>Steel ST 52/3 Plasma-Nitrided</b>

<b>Rust Resistance</b>	● ● ● ● ● ●
<b>Point Load Resilience</b>	● ● ● ●
<b>Scratch Protection</b>	● ● ● ● ●
<b>Impact Resistance</b>	● ● ●
<b>Lifetime</b>	● ● ● ● ●
<b>Levelness (new)</b>	● ● ● ● ●
<b>Levelness (heavily used)</b>	● ● ● ●
<b>Spatter Protection</b>	● ● ● ● ● ●


Divano 28 Series  
 Steel raw material:  
 Material number 1.0570  
 Steel grade DIN ST52-3 N  
 Steel grade EN S355J2+N  
 EN-Norm 10025

Applicable for all heavy constructions in the metal manufacturing industry.


## 28 Series Professional Table Surfaces (Plasma-Nitride Coated)




Part No: 28.1001.NE3  
Description: 28 Series Pro Table  
Size: 1000 x 1000 mm




Part No: 28.1010.NE3  
Description: 28 Series Pro Table  
Size: 2000 x 1200 mm




Part No: 28.1002.NE3  
Description: 28 Series Pro Table  
Size: 1200 x 1200 mm




Part No: 28.1006.NE3  
Description: 28 Series Pro Table  
Size: 2000 x 2000 mm




Part No: 28.1003.NE3  
Description: 28 Series Pro Table  
Size: 1500 x 1000 mm




Part No: 28.1007.NE3  
Description: 28 Series Pro Table  
Size: 2400 x 1200 mm




Part No: 28.1004.NE3  
Description: 28 Series Pro Table  
Size: 1500 x 1500 mm



Part No: 28.1008.NE3  
Description: 28 Series Pro Table  
Size: 3000 x 1500 mm




Part No: 28.1005.NE3  
Description: 28 Series Pro Table  
Size: 2000 x 1000 mm




Part No: 28.1009.NE3  
Description: 28 Series Pro Table  
Size: 4000 x 2000 mm


## 28 Series Table Legs




Part No: 28.2150.SD1  
Description: Standard Leg 1000kg  
Size: 650 mm



Part No: 28.2350.SD1  
Description: Adjustable Leg 1000kg  
Size: 550 - 950 mm




Part No: 28.2250.SD1  
Description: Castor Leg 1000kg  
Size: 650 mm



Part No: 28.2450.SD1  
Description: Leg For Floor Fixing 1000kg  
Size: 650 mm


## 28 Series Aluminium Cover Plate




Part No: 28.1061.AE2  
Description: Alu Cover Plate 1500x750  
Size: 1496 x 746 x 2 mm




Part No: 28.1067.AE2  
Description: Alu Cover Plate 2400x1200  
Size: 2x Plates 1196 x 1196 x 2 mm




Part No: 28.1062.AE2  
Description: Alu Cover Plate 1200x600  
Size: 1196 x 596 x 2 mm




Part No: 28.1068.AE2  
Description: Alu Cover Plate 3000x1500  
Size: 3x Plates 1496 x 996 x 2 mm




Part No: 28.1063.AE2  
Description: Alu Cover Plate 1000x1000  
Size: 996 x 996 x 2 mm




Part No: 28.1069.AE2  
Description: Alu Cover Plate 2000x2000  
Size: 2x Plates 1196 x 996 x 2 mm



Part No: 28.1064.AE2  
Description: Alu Cover Plate 1200x1200  
Size: 1196 x 1196 x 2 mm




Part No: 28.1070.AE2  
Description: Alu Cover Plate 1500x1500  
Size: 1496 x 1496 x 2 mm



Part No: 28.1065.AE2  
Description: Alu Cover Plate 1500x1000  
Size: 1496 x 996 x 2 mm



Part No: 28.1071.AE2  
Description: Alu Cover Plate 4000x2000  
Size: 4x Plates 1196 x 996 x 2 mm



Part No: 28.1066.AE2  
Description: Alu Cover Plate 2000x1000  
Size: 1996 x 996 x 2 mm

## 28 Series Perforated Plate (with double holes, plasma-nitrided)



Part No: 28.1400.SD1 PN  
Description: Perforated Plate 800x800  
Size: 800 x 800 x 25 mm



Part No: 28.1430.SD1  
Description: Perforated Plate 1400x1400  
Size: 1400 x 1400 x 25 mm



Part No: 28.1410.SD1  
Description: Perforated Plate 1000x1000  
Size: 1000 x 1000 x 25 mm



Part No: 28.1440.SD1  
Description: Perforated Plate 1600x1600  
Size: 1600 x 1600 x 25 mm



Part No: 28.1420.SD1  
Description: Perforated Plate 1200x1200  
Size: 1200 x 1200 x 25 mm

## 28 Series Scissor Lift



Part No: 28.1901.0E0  
Description: Lift for 1000x1000 Table  
Size: 990 x 990 x 235 mm  
Load 1000kg



Part No: 28.1905.0E0  
Description: Lift for 3000x1500 Table  
Size: 2990 x 1490 x 350 mm  
Load 3000kg



Part No: 28.1903.0E0  
Description: Lift for 2000x1000 Table  
Size: 1990 x 990 x 230 mm  
Load 2000kg



Part No: 28.1907.0E0  
Description: Lift for 1500x1000 Table  
Size: 1490 x 990 x 200 mm  
Load 2000kg



Part No: 28.1904.0E0  
Description: Lift for 2400x1200 Table  
Size: 2390 x 1190 x 280 mm  
Load 2000kg



Part No: 28.1902.0E0  
Description: Lift for 1200 x 1200 Table  
Size: 1190 x 1190 x 200 mm  
Load 2000kg

## 28 Series Table Frame



Part No: 28.1083.0E2  
Description: Table Frame For Connecting  
1000x1000 with rails  
Size: 1050 x 1050 x 650 mm



Part No: 28.1087.0E2  
Description: Table Frame For Connecting  
2400x1200 with rails  
Size: 2300 x 1130 x 650 mm



Part No: 28.1086.0E2  
Description: Table Frame For Connecting  
2000x1000 with rails  
Size: 2050 x 1050 x 650 mm



Part No: 28.1088.0E2  
Description: Table Frame For Connecting  
3000 x 1500 with rails  
Size: 3050 x 1550 x 650 mm

## 28 Series Rails



Part No: 28.1920.SE2  
Description: Divider & Foundation Rail 3m  
Size: 3000 x 120 x 40 mm



Part No: 28.1923.0E2  
Description: Shim For Bearing & Base Rail  
Size: 129 x 35 x 23 mm



Part No: 28.1921.SE2  
Description: Divider & Foundation Rail 4m  
Size: 4000 x 120 x 40 mm



Part No: 28.1924.SE1  
Description: Locking Bolts For Base Rail  
Size: 60 mm



Part No: 28.1922.SE2  
Description: Divider & Foundation Rail 5m  
Size: 5000 x 120 x 40 mm



Part No: 28.1925.SE1  
Description: Steel Cover 10 For Foundation Rail  
Size: 10 mm

## 28 Series Rails



Part No: 28.1926.0E1  
Description: Plastic Cap For Foundation Rail  
Size: 17 x 42 mm

## 28 Series U Shaped Angle (200mm holes, 5 sided clamping, plasma-nitrided)



Part No: 28.3100.SE2  
Description: U Shaped Block 500  
Size: 500 x 200 x 200 mm



Part No: 28.3160.SE2  
Description: U Shaped Block 2000  
Size: 2000 x 200 x 200 mm



Part No: 28.3120.SE2  
Description: U Shaped Block 1000  
Size: 1000 x 200 x 200 mm



Part No: 28.3170.SE2  
Description: U Shaped Block 3000  
Size: 3000 x 200 x 200 mm



Part No: 28.3140.SE2  
Description: U Shaped Block 1500  
Size: 1500 x 200 x 200 mm



Part No: 28.3180.SE2  
Description: U Shaped Block 4000  
Size: 4000 x 200 x 200 mm

## 28 Series L Shaped Angle (100mm holes, 4 sided clamping, plasma-nitrided)



Part No: 28.3200.GE2  
Description: L Shaped Block 500  
Size: 500 x 200 x 100 mm



Part No: 28.3240.SE2  
Description: L Shaped Block 1500  
Size: 1500 x 200 x 100 mm



Part No: 28.3220.SE2  
Description: L Shaped Block 1000  
Size: 1000 x 200 x 100 mm



Part No: 28.3260.SE2  
Description: L Shaped Block 2000  
Size: 2000 x 200 x 100 mm

## 28 Series Steel Angles



Part No: 28.3300.SE1  
Description: Steel Angle 75 BB  
Size: 75 x 50 x 75 mm



Part No: 28.3380.SE1  
Description: Steel Angle 275 BL  
Size: 175 x 50 x 275 mm



Part No: 28.3320.SE1  
Description: Steel Angle 175 x 75 BL  
Size: 175 x 50 x 75 mm



Part No: 28.3400.SE1  
Description: Steel Angle 300 BL  
Size: 200 x 75 x 300 mm



Part No: 28.3340.SE1  
Description: Steel Angle 175 BL  
Size: 175 x 50 x 175 mm



Part No: 28.3420.SE1  
Description: Steel Angle 500 BL  
Size: 200 x 75 x 500 mm



Part No: 28.3360.SE1  
Description: Steel Angle 175 LL  
Size: 175 x 50 x 175 mm

## 28 Series Cast Angles (recommended to buy in pairs)



Part No: 28.3600.GD1  
Description: Cast Angle 300 Left Hand  
Size: 280 x 95 x 300 mm



Part No: 28.3630.GD1  
Description: Cast Angle 600 Right Hand  
Size: 380 x 95 x 600 mm



Part No: 28.3610.GD1  
Description: Cast Angle 300 Right Hand  
Size: 280 x 95 x 300 mm



Part No: 28.3640.GD1  
Description: Cast Angle 800 Left Hand  
Size: 380 x 95 x 800 mm



Part No: 28.3620.GD1  
Description: Cast Angle 600 Left Hand  
Size: 380 x 95 x 600 mm



Part No: 28.3650.GD1  
Description: Cast Angle 800 Right Hand  
Size: 380 x 95 x 800 mm

## 28 Series Span Rails (5 sided clamping)



Part No: 28.3700.SE2  
Description: Span Rail 1000  
Size: 1000 x 100 x 100 mm



Part No: 28.3720.SE2  
Description: Span Rail 3000  
Size: 3000 x 100 x 100 mm



Part No: 28.3710.SE2  
Description: Span Rail 2000  
Size: 2000 x 100 x 100 mm

## 28 Series Angles



Part No: 28.3900.SE2  
Description: Adjustable Angle 0-225 D  
Size: 475 mm



Part No: 28.3520.SE2  
Description: 5 Sided Clamping Frame  
Size: 200 x 100 x 300 mm



Part No: 28.3510.GE2  
Description: Diagonal Block  
Size: 200 x 150 x 120 mm



Part No: 228.3530.SE1  
Description: Bridge Block  
Size: 500 x 100 x 100 mm

## 28 Series Screw Clamps



Part No: 28.7110.SD1  
Description: Clamp 180 deg  
Size: 310 mm



Part No: 28.7300.SE1  
Description: Clamp c/w Hex Fitting  
Size: 310 mm



Part No: 28.7210.SD1  
Description: Variable Clamp  
Size: 310 mm



## 28 Series Clamp Fixtures



Part No: 28.7400.SE2  
Description: 3pt Span Bridge  
Size: 170 x 35 x 20 mm



Part No: 28.7410.SE2  
Description: 2pt Span Bridge  
Size: 170 x 35 x 20 mm



Part No: 28.7600.SE1  
Description: Galvanised X Block  
Size: 25 x 40 mm



Part No: 28.7600.EE1  
Description: Stainless Steel X Block  
Size: 25 x 40 mm



Part No: 28.7600.PE1  
Description: Polymide X Block  
Size: 25 x 40 mm



Part No: 28.7650.SE1  
Description: Pressure Pad Burnished  
Size: 18 x 35 mm



Part No: 28.7650.PE1  
Description: Pressure Pad Polymide  
Size: 18 x 35 mm



Part No: 28.7650.EE1  
Description: Pressure Pad S/Steel  
Size: 18 x 35 mm



Part No: 28.7650.OE1  
Description: Rolling Pressure Pad  
Size: 35 x 50 mm

## 28 Series Tube V Blocks



Part No: 28.5100.SE1  
Description: V Block Burnished 80mm OD  
Size: 60 mm



Part No: 28.5300.AE1  
Description: V Block Aluminium 80mm OD  
Size: 60 mm



Part No: 28.5300.PE1  
Description: V Block Polymide 80mm OD  
Size: 60 mm



Part No: 28.5200.SE1  
Description: V Block Burnished 400mm OD  
Size: 120 mm

## 28 Series Extensions



Part No: 28.5500.SE1  
Description: V Block Extender 50  
Size: 50 x 28 mm



Part No: 28.5700.SE1  
Description: Multi Pad 250  
Size: 150 x 100 x 250 x 55 mm



Part No: 28.5510.SE1  
Description: V Block Extender 100  
Size: 100 x 28 mm



Part No: 28.5710.SE1  
Description: 150 x 100 x 500 x 55 mm  
Size:



Part No: 28.5520.SE1  
Description: V Block Extender 150  
Size: 150 x 28 mm



Part No: 28.5720.SE1  
Description: Multi Pad 750  
Size: 150 x 100 x 750 x 55 mm



Part No: 28.5600.SE2  
Description: 10 Piece Pad Set  
Size: 1-100 mm



Part No: 28.5730.SE1  
Description: Multi Pad 1000  
Size: 150 x 100 x 1000 x 55 mm



Part No: 28.5650.SE1  
Description: Adjustable Pad 80  
Size: 75-105 mm



## 28 Series Clamps



Part No: 28.7700.SD1  
Description: Perpendicular Clamp  
Size: 210 mm



Part No: 28.7720.SE1  
Description: Rolling Adapter For Clamp  
Size: 30 mm



Part No: 28.7800.SD1  
Description: Horizontal Clamp  
Size: 160 mm



Part No: 28.7920.SE1  
Description: Thread Jack 14 x 3  
Size: 23 x 32 mm



Part No: 28.7710.SE1  
Description: Adapter For Clamp  
Size: 30 mm

## 28 Series Release Plates



Part No: 28.5800.SE1  
Description: Flange Plate 350  
Size: 350 x 250 mm



Part No: 28.5830.SE1  
Description: Fixing Bolt For Plate 21,8  
Size: 47 mm



Part No: 28.5900.SE1  
Description: Flange Plate 550  
Size: 550 x 350 mm



Part No: 28.5840.SE1  
Description: Fixing Bolt For Plate 25,8  
Size: 50 mm



Part No: 28.5810.SE1  
Description: Fixing Bolt For Plate 13,8  
Size: 39 mm



Part No: 28.5500.SE1  
Description: Fixing Bolt For Plate 29,8  
Size: 55 mm



Part No: 28.5820.SE1  
Description: Fixing Bolt For Plate 17,8  
Size: 41 mm



Part No: 28.5860.SE1  
Description: Fixing Bolt For Plate 32,8  
Size: 60 mm

## 28 Series Bolts



Part No: 28.6100.SE1  
Description: Connection Bolt Short  
Size: 36 mm



Part No: 28.6400.SE1  
Description: Clamping Bolt Long  
Size: 130 mm



Part No: 28.6200.SE1  
Description: Connection Bolt Long  
Size: 61 mm



Part No: 28.6800.SE1  
Description: Anchor Bolt  
Size: 67 mm



Part No: 28.6500.SE1  
Description: Fixing Bolt Short  
Size: 88 mm



Part No: 28.6900.SE1  
Description: Locking Bolt  
Size: 70 mm



Part No: 28.6550.SE2  
Description: Fixing Bolt Long  
Size: 113 mm



Part No: 28.6610.OE1  
Description: Magnetic Bolt  
Size: 68 mm



Part No: 28.6300.SE1  
Description: Clamping Bolt Short  
Size: 105 mm

## 28 Series Stops



Part No: 28.4410.SE1  
Description: Stop 100  
Size: 100 x 50 mm



Part No: 28.4220.SE1  
Description: Stop 325  
Size: 325 x 50mm



Part No: 28.4300.SE1  
Description: Stop 150  
Size: 150 x 50 mm



Part No: 28.4500.SE1  
Description: Stop 500  
Size: 500 x 100 mm



Part No: 28.4200.SE1  
Description: Stop 225  
Size: 225 x 50 mm



Part No: 28.4520.SE1  
Description: Stop 750  
Size: 750 x 100 mm



Part No: 28.4210.SE1  
Description: Stop 225 With Spring  
Pressure Piece  
Size: 225 x 50 mm



Part No: 28.4540.SE2  
Description: Stop 1000  
Size: 1000 x 100 mm



Part No: 28.4230.SE1  
Description: Stop 300  
Size: 300 x 50 mm

## 28 Series Eccentric Stops



Part No: 28.4800.SE1  
Description: Eccentric 60  
Size: 60 mm



Part No: 28.4820.SE1  
Description: Eccentric 60 c/w M10 Hole  
Size: 60 mm



Part No: 28.4810.SE1  
Description: Eccentric 100  
Size: 100 mm

## 28 Series Span Boards



Part No: 28.4700.SE2  
Description: Span Board 1000  
Size: 1000 x 100 mm



Part No: 28.4710.SE2  
Description: Span Board 2400  
Size: 2400 x 100 mm



Part No: 28.4705.SE2  
Description: Span Board 2000  
Size: 2000 x 100 mm

## 28 Series Flat Angles



Part No: 28.4600.SE2  
Description: Flat Angle 500  
Size: 500 x 375 x 100 mm

## 28 Series Accessories



Part No: 28.8100.SD1  
Description: Tool Cart  
Size: 660 900 1040 mm



Part No: 28.8300.SE1  
Description: Small Handwheel 6  
Size: 50 x 50 mm



Part No: 28.8200.SE1  
Description: Allen Key 14  
Size: 14 mm



Part No: 28.8350.SE1  
Description: Large Handwheel 6  
Size: 50 x 75 mm



Part No: 28.8210.SE1  
Description: Allen Key 6  
Size: 6 mm



Part No: 28.8800.SE1  
Description: Lifting Lug 1800kg  
Size: 150 x 150 x 25 mm



Part No: 28.8100.OE1  
Description: Brush 28  
Size: 30 mm















## 28 Series 32pce Accessory Set DP1000

Part No: 28.0001.0D1

12 x		Part No: 28.6500.SE1 Description: Fixing Bolt Short Size: 88 mm	2 x		Part No: 28.4810.SE1 Description: Eccentric 100 Size: 100 mm
4 x		Part No: 28.7110.SD1 Description: Clamp 180 deg Size: 310 mm	1 x		Part No: 28.8100.OE1 Description: Brush 28 Size: 30 mm
2 x		Part No: 28.3320.SE1 Description: Steel Angle 175 x 75 BL Size: 175 x 50 x 75 mm	1 x		Part No: 00.9200.0D1 Description: Sharpening Stone Size: 200 x 50 x 25mm
4 x		Part No: 28.4300.SE1 Description: Stop 150 Size: 150 x 50 mm	1 x		Part No: 28.8210.SE1 Description: Allen Key 6 Size: 6 mm
2 x		Part No: 28.4200.SE1 Description: Stop 225 Size: 225 x 50 mm	1 x		Part No: 00.9500.0D1 Description: Anti Spatter Spray Size: 1 kg
2 x		Part No: 28.4800.SE1 Description: Eccentric 60 Size: 60 mm			

## 28 Series 58pce Accessory Set DP2000

Part No: 28.0002.0D1

24 x		Part No: 28.6500.SE1 Description: Fixing Bolt Short Size: 88 mm	2 x		Part No: 28.4200.SE1 Description: Stop 225 Size: 225 x 50 mm
4 x		Part No: 28.7110.SD1 Description: Clamp 180 deg Size: 310 mm	2 x		Part No: 28.4800.SE1 Description: Eccentric 60 Size: 60 mm
4 x		Part No: 28.7210.SD1 Description: Variable Clamp Size: 310 mm	2 x		Part No: 28.4810.SE1 Description: Eccentric 100 Size: 100 mm
4 x		Part No: 28.3320.SE1 Description: Steel Angle 175 x 75 BL Size: 175 x 50 x 75 mm	1 x		Part No: 28.8100.OE1 Description: Brush 28 Size: 30 mm
4 x		Part No: 28.3340.SE1 Description: Steel Angle 175 BL Size: 175 x 50 x 175 mm	1 x		Part No: 00.9200.0D1 Description: Sharpening Stone Size: 200 x 50 x 25mm
2 x		Part No: 28.3380.SE1 Description: Steel Angle 275 BL Size: 175 x 50 x 275 mm	1 x		Part No: 28.8210.SE1 Description: Allen Key 6 Size: 6 mm
6 x		Part No: 28.4300.SE1 Description: Stop 150 Size: 150 x 50 mm	1 x		Part No: 00.9500.0D1 Description: Anti Spatter Spray Size: 1 kg

## 28 Series 96pce Accessory Set DP3000

Part No: 28.0004.0D1

12 x		Part No: 28.6500.SE1 Description: Fixing Bolt Short Size: 88 mm	2 x		Part No: 28.4200.SE1 Description: Stop 225 Size: 225 x 50 mm
4 x		Part No: 28.7110.SD1 Description: Clamp 180 deg Size: 310 mm	1 x		Part No: 28.4500.SE1 Description: Stop 500 Size: 500 x 100 mm
2 x		Part No: 28.7210.SD1 Description: Variable Clamp Size: 310 mm	1 x		Part No: 28.4800.SE1 Description: Eccentric 60 Size: 60 mm
4 x		Part No: 28.3320.SE1 Description: Steel Angle 175 x 75 BL Size: 175 x 50 x 75 mm	1 x		Part No: 28.4810.SE1 Description: Eccentric 100 Size: 100 mm
2 x		Part No: 28.3340.SE1 Description: Steel Angle 175 BL Size: 175 x 50 x 175 mm	1 x		Part No: 28.8100.0E1 Description: Brush 28 Size: 30 mm
24 x		Part No: 28.3380.SE1 Description: Steel Angle 275 BL Size: 175 x 50 x 275 mm	2 x		Part No: 00.9200.0D1 Description: Sharpening Stone Size: 200 x 50 x 25mm
4 x		Part No: 43300GRL15 Description: Cast Angle 300 L + R Size: 280 x 95 x 300 mm	2 x		Part No: 28.8210.SE1 Description: Allen Key 6 Size: 6 mm
4 x		Part No: 43600GRL15 Description: Cast Angle 600 L + R Size: 380 x 95 x 600 mm	2 x		Part No: 00.9500.0D1 Description: Anti Spatter Spray Size: 1 kg
4 x		Part No: 28.4300.SE1 Description: Stop 150 Size: 150 x 50 mm			



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